

L邊產品流程：鋸料-鍛造-T4-T5-研磨-切邊-震動-CNC銑床加工-鑽孔-研磨-洗白-品檢-包裝

Technical drawing of a mechanical part, likely a bracket or arm, showing multiple views (front, side, top, and detail) with dimensions and tolerances. The drawing includes a main view, a side view, a top view, and a detail view of a hole. Dimensions are given in millimeters with tolerances. Key features include a central hole with diameter  $\phi 12.1 \pm 0.1$ , a smaller hole with diameter  $\phi 13.8$ , and a hole with diameter  $\phi 4$ . The part has a length of  $74.2 \pm 0.1$  mm and a width of 20.0 mm. The drawing also shows a detail view of a hole with diameter  $\phi 12.1 \pm 0.1$  and a hole with diameter  $\phi 13.8$ . The part is labeled "配T-0101 吊耳" (Part T-0101 Hanger).

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|--------------------------------------------------------------------------------------------|-----------------|----------------------|--------------|--------------|-------------|---------------|-----------------|-------|
| 繪圖<br>Drawed                                                                               | 2014. 10. 20    |                      | 處理<br>FINISH |              |             |               |                 |       |
| 校對<br>Checked                                                                              | 材質<br>Material  |                      | AL6061       |              | 比例<br>Scale |               |                 | 允許公差  |
| 審核<br>Approved                                                                             | 產品名稱<br>Product |                      | 勾爪           |              | 單位<br>Unit  | mm            | >1-4            | ±0.1  |
|  將頂科技 |                 | 製圖編號<br>Drawing No:  |              | JD-9D-0201-3 |             | 版次<br>Version | >4-16           | ±0.2  |
|                                                                                            |                 | 客戶編號<br>Customer No: |              |              |             | V3            | >16-63          | ±0.3  |
|                                                                                            |                 |                      |              |              |             |               | >63-250         | ±0.5  |
|                                                                                            |                 |                      |              |              |             |               | 角度公差<br>ANGULAR | ±0.5° |

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